φ58 Offset Series

• From rough grinding to polishing. Long-awaited sizes and exclusive grinders are now available.

	CM type (All-Rounder)		OX type (For Polishing)		UN type (For deburring)	
Product	Size(mm)	58-5-9.6	Size(mm)	58-5-9.6	Size(mm)	58-5-9.6
Specifications	r.p.m. Usage Limit	20,000 r.p.m.	r.p.m. Usage Limit	20,000 r.p.m.	r.p.m. Usage Limit	20,000 r.p.m.
	Grit	80, 120 , 180, 220, 320	Grit	120,180,220,320	Grit	WA#24 ~ WA#6000



Applications Removal of rough sanding or grinding marks with belt sander or resinoid in the can manufacturing / sheet metal industry, as well as final buffing.

Applicable Wide range of materials from cast iron, steel, stainless steel, aluminum, copper, etc. to non-ferrous metals, glass, ceramics, etc.

Product
Characteristics

Product
Characteristics

Product
Characteristics

Product
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Product
Characteristics

Pro edge deburring of press punched and laser cut surfaces, etc.



AP-833L-DK











⟨IT Cup/Fit Disk⟩ Series

• For operation on flat surfaces such as mold repair and removal of tool marks

		IT Cup			Fit Disk	
Product	Size(mm)	30-11-6.3(M7)	Size(mm)	30-2-10	※PSA type	
Specifications	r.p.m. Usage Limit	13,000 r.p.m.	special rubber pad is available ϕ 3 axes			
	Grit	60,80,120,180,220,320	Grit	60,80,1	.20 , 180, 220, 320	
Applications	For operation on flat surfaces such as mold repair and tool mark removal				t-larumas (mar.)	IT Cup
Applicable Workpieces	Wide range of materials from cast iron, steel, stainless steel, aluminum, copper, etc. to non-ferrous metals, glass, ceramics, etc.				Micro Pneumatic Angle Grinder	000
	For operation on fine flat surfaces.				AP-123ADK	
Product Characteristics	For edge deburring of press punched and laser cut surfaces.				t-larumas and a larumas	
	In addition to sheet metal, it is also used for deburring gear teeth grinding and rounding the edges of large sized molds.					
	When used at lo and prevents bu	sed at low speeds, the rubber elasticity provides a soft contact vents burning.			Micro Pneumatic Grinder AP-093ADK	
	Lightweight grinder improves work efficiency.					Fit Disc

■ Precautions for using the rubber grinding stone safely and correctly

Elasticity of rubber greatly differs from general elasticity. It deforms according to the load and the amount of deformation is large. It is very dangerous if used in the same manner as general grinding stones and cutting tools.

•Make sure to observe the maximum allowable rotation speed for use. •Attach the whetstone to the grinder or other device correctly. •Before starting work, check the external appearance of the grinding stone for cracks, ruptures or chips. Rotate it safely and slowly to see if there is any vibration or abnormality. •Do not apply load quickly because the rubber has elasticity. •Some sparks may be generated on the dust. Install a shielding plate or dust protection equipment and provide adequate ventilation. •During work, wear protective equipment such as dust masks, safety glasses, protective gloves and safety shoes. •Store the product in a well-ventilated, cool and dark place. Avoiding direct sunlight, ultraviolet rays, radioactive rays, ozone, high temperature and high humidity. •When subdividing grinding stones, show the maximum allowable rotation speed and hand over the safety instructions so that the worker fully understands it before use.

*The color of the product on this leaflet may slightly differ from the actual ones, Design, specification, appearance etc. of the product may be changed without prior announcement

Try samples! Feel free to contact us.

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DAIWA RABIN Offset Series



Various offset grinding stones are available for different applications.





Six types of offset rubber grinding stones are available for polishing, cutting, and various usage scenarios

Rabin Offset (\$\phi\$100 series)

 Long-selling Offset Daiwa Rabin, which can cut and polish, is good for hard mold materials, aluminum, and other workpieces prone to clogging.

Product Specifications	Size(mm)	100 - 7 - 15		
	r.p.m. Usage Limit	13,000 r.p.m.		
	Grit	WA #60 #80 #120 # 180 #220 #320		
Applications	Removal of rough sanding or grinding marks with belt sander or resinoid in the can manufacturing / sheet metal industry, as well as final buffing.			
Applicable Workpieces	Wide range of materials from cast iron, steel, stainless steel, aluminum, copper, etc. to non-ferrous metals, glass, ceramics, etc.			
	New rubber con	nposition greatly increases grinding power.		
		nposition greatly increases grinding power. grinding of machining marks after bead cutting and for thin nuggets of spot welding.		
	Suitable for removal			
Product Characteristics	Suitable for removal For edge deburr	grinding of machining marks after bead cutting and for thin nuggets of spot welding.		
	Suitable for removal provided for edge deburr in addition to shrounding the edge.	grinding of machining marks after bead cutting and for thin nuggets of spot welding, ing of press punched and laser cut surfaces. Heet metal, it is also used for deburring gear teeth grinding and		



O.D. 100mn

DAIWA RABIN Offset Series

Excellent performance in a variety of work conditions from rough grinding, heavy-duty grinding to polishing.

The Daiwa Rabin Offset Series uses Daiwa Rabin's high-performance rubber between the grinding stone and the base, which absorbs vibration better than conventional flap discs and flexible grinding stones, reducing dust, dirt, and noise at the work site.

It can also be used for various applications such as metal, aluminum, stainless steel, glass, etc., as it demonstrates the performance unique to rubber grinding stones, such as preventing stress and burns caused by heat generation due to prolonged use.



lara era erbenta

O.D. φ16

GWO Series (Offset rubber grinding stone for heavy-duty grinding operations)

•Resinoid and flap disc processes can be performed in one process $\phi \ 1 \ 6 \rightarrow 1 \ 5$ compatible

Product	Size(mm)	100-6-16(15)		
	r.p.m. Usage Limit 13,000 r.p.m. 68m/s			
Specifications	Recommended r.p.m.	7,000~8,000 r.p.m.		
	Grit	WA#46,#60,#80,#120		
Applications	Weld bead removal, burr/edge treatment, painting/plating removal, heavy rust removal, etc.			
Applicable Workpieces	Wide range of materials from cast iron, steel, stainless steel, aluminum, copper, etc. to non-ferrous metals, glass, ceramics, etc.			
	New rubber composition greatly increases grinding power.			
	Does not leave deep scratches due to the unique properties of rubber.			
Product Characteristics	Unique pattern prevents burning.			
Characteristics	Reduces process and cost due to less secondary burrs after deburring.			
	High durability,	cost reduction through process reduction.		



UN Black (Completely New Offset rubber grinding stone for heavy-duty grinding # 24 ~)

• Is this a rubber grinding stone? Amazing cutting power like never before! Minimizes the damage to workpieces. (Please contact our sales department for details)

	Size(mm)	100 - 6 - 16 (15)		
Product Specifications	r.p.m. Usage Limit	ge Limit 13,000 r.p.m.		
	r.p.m. Usage Limit	7,000~8,000 r.p.m.		
	Grit	#24,#46,#60,#80,#120,#220		
Applications	Weld bead removal, burr/edge treatment, painting/plating removal, heavy rust removal, etc.			
Applicable Workpieces	Wide range of materials from cast iron, steel, stainless steel, aluminum, copper, etc. to non-ferrous metals, glass, ceramics, etc.			
	Special rubber composition improves grinding power and eliminates the smell characteristic of rubber.			
Product Characteristics	Durability is also greatly improved (20% higher than original Rabin Offset)			
Characteristics	Reduces damage to workpieces and significantly reduces heat generation.			
	As with other off	set products, process and cost reductions can be achieved.		



RNF series (Offset rubber grinding stone for polishing up to #1000)

• Gloss is produced even from 2B material in a single process. No corner sagging. ϕ 1 6 \rightarrow 1 5 compatible

Product Specifications	Size(mm)	100-6-16(15)		
	r.p.m. Usage Limit	13,000 r.p.m. 68m/s		
	Recommended r.p.m.	7,000~8,000 r.p.m.		
	Grit	GC #400 , #1,000		
Applications	Gloss finishing, scratch and rust removal, deburring, paint/plating removal, weld burn removal, etc.			
Applicable Workpieces	Wide range of materials from general metals, cast iron, steel, stainless steel, aluminum, copper alloys, brass and other non-ferrous metals, glass, and ceramics.			
	Shortens polishing operation with good grinding power.			
	Continuous operation with less clogging.			
Dundanak	Fits to workpieces with a light touch.			
Product Characteristics	Polished surface without buffing marks. / Unique pattern prevents burns.			
	No need to clean up oil and grease abrasive residue.			
	Ideal for sanitary equipment.			

